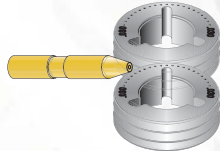




# MILLER DRIVE ROLLS

## TWO ROLL KITS FOR THE FOLLOWING MILLER WIRE FEEDERS:

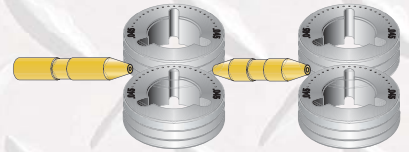
8VS, 12VS, Extreme 12VS, S22A, S22P, S32S, S32P, S42GL, S52, D52, Millermatic 200, 250, 250MP, 250X, 300 and Vintage, Portamig, Automatic Drives A1-2, A2-2 & A1D-2, SwingArc Single, Dual, SwingArc Digital 1 & 2.  
(Note: D52, SwingArc Dual & SwingArc Digital requires two kits).



Kit contains 2 drive rolls and 1 inlet guide

## FOUR ROLL KITS FOR THE FOLLOWING MILLER WIRE FEEDERS:

R115V, S44GL, S54A, S54D, S54E, S54M, D54A, D54D, D54M & Automatic Drives A1-4, A2-4 & A1D-4.  
(Note: The D54A, D54D & D54M requires two kits).



Kit contains 4 drive rolls, 1 inlet guide and 1 intermediate guide

"V" GROOVE KITS		KIT PARTS	
Wire Size	Kit No	Drive Roll	Inlet Guide
.023/.025	PX087131	PX087130	PX056192
.030	PX079594	PX053695	PX056192
.035	PX079595	PX053700	PX056192
.040		PX053696	PX056193
.045	PX079596	PX053697	PX056193
.052	PX079597	PX053698	PX056193
1/16"	PX079598	PX053699	PX056195
"U" GROOVE KITS		KIT PARTS	
Wire Size	Kit No	Drive Roll	Inlet Guide
.035	PX044749	PX072000	PX056192
.045	PX079599	PX053701	PX056193
.052	PX079600	PX053702	PX056193
1/16"	PX079601	PX053706	PX056195
5/64"	PX079602	PX053704	PX056195
3/32"	PX079603	PX053703	PX056196
7/64"	PX079604	PX053705	PX056196
"V" KNURLED GROOVE		KIT PARTS	
Wire Size	Kit No	Drive Roll	Inlet Guide
.035	PX079606	PX132958	PX056192
.045	PX079607	PX132957	PX056193
.052	PX079608	PX132956	PX056193
1/16"	PX079609	PX132955	PX056195
.068 - .072	PX089984	PX132959	PX056195
5/64"	PX079610	PX132960	PX056195
3/32"	PX079611	PX132961	PX056196
7/64"	PX079612	PX132962	PX056196
1/8"	PX079613	PX132963	PX056197

"V" GROOVE KITS		KIT PARTS		
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide
.023/.025	PX087132	PX087130	PX056192	PX056206
.030	PX046780	PX053695	PX056192	PX056206
.035	PX046781	PX053700	PX056192	PX056206
.040		PX053696	PX056193	PX056207
.045	PX046782	PX053697	PX056193	PX056207
.052	PX046783	PX053698	PX056193	PX056207
1/16"	PX046784	PX053699	PX056195	PX056209
"U" GROOVE KITS		KIT PARTS		
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide
.035	PX044750	PX072000	PX056192	PX056206
.045	PX046785	PX053701	PX056193	PX056207
.052	PX046786	PX053702	PX056193	PX056207
1/16"	PX046787	PX053706	PX056195	PX056209
5/64"	PX046788	PX053704	PX056195	PX056209
3/32"	PX046789	PX053703	PX056196	PX056210
7/64"	PX046790	PX053705	PX056196	PX056210
"V" KNURLED GROOVE		KIT PARTS		
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide
.035	PX046792	PX132958	PX056192	PX056206
.045	PX046793	PX132957	PX056193	PX056207
.052	PX046794	PX132956	PX056193	PX056207
1/16"	PX046795	PX132955	PX056195	PX056209
.068 - .072		PX132959	PX056195	PX056209
5/64"	PX046796	PX132960	PX056195	PX056209
3/32"	PX046797	PX132961	PX056196	PX056210
7/64"	PX046798	PX132962	PX056196	PX056210
1/8"	PX046799	PX132963	PX056197	PX056211

Same size drive rolls can be cross matched to meet specific needs: e.g. "U" Groove with "V" Knurled. (Note: Cross matching is not available as kits. Standard kits or individual kit pieces must be ordered for cross matching).

"V" Groove: Used for hard wires

"U" Groove: Used for soft-shelled cored wires and are recommended for feeding aluminium wires.

"V" Knurled: Used for hard-shelled cored wires.



INDEPENDENT WHOLESALE WELDING SUPPLY

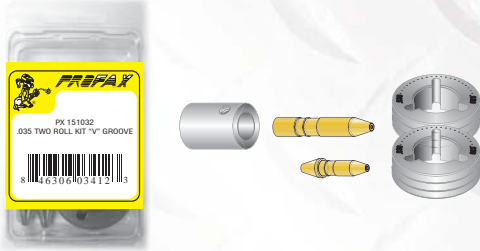
Ph: 02 8834 2400 Fax: 02 8834 2498 Email: iwws@iwws.net Website: www.iwws.net



# MILLER DRIVE ROLLS

## TWO ROLL KITS FOR THE FOLLOWING MILLER 62 SERIES WIRE FEEDERS:

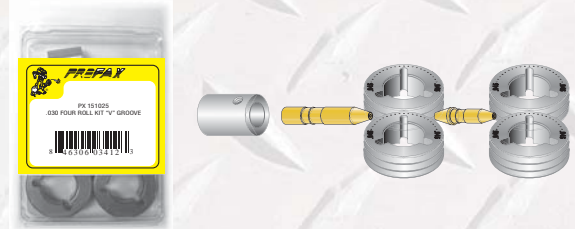
S62, S62D, and D62D requires one kit.  
D62 and D62D are dual feeders and requires two kits.



Kit contains 2 drive rolls, 1 inlet guide, 1 intermediate guide and 1 anti-wear guide

## FOUR ROLL KITS FOR THE FOLLOWING MILLER 64 & 74 SERIES WIRE FEEDERS:

S64, S64D, S64M, SS64M, SS12, SS16, SS12D, SS16D, S74S, S74D, S74DX, SS74D12, SS74D16 requires one kit. D60M, DS60M, D64, D64D, Swing Arc DS12, DS16, DS16D, D74S, D74D, D74DX, DS74D-12, DS74D-16 are dual feeders and requires two kits.



Kit contains 4 drive rolls, 1 inlet guide, 1 intermediate guide and 1 anti-wear guide

"V" GROOVE KITS		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.023/.025	PX151030	PX087130	PX150993	PX149518	PX045233
.030	PX151031	PX053695	PX150993	PX149518	PX045233
.035	PX151032	PX053700	PX150993	PX149518	PX045233
.040	PX161189	PX053696	PX150994	PX149519	PX045233
.045	PX151033	PX053697	PX150994	PX149519	PX045233
.052	PX151034	PX053698	PX150994	PX149519	PX045233
1/16"	PX151035	PX053699	PX150995	PX149520	PX045233

"U" GROOVE KITS		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.035	PX151044	PX072000	PX150993	PX149518	PX045233
.045	PX151045	PX053701	PX150994	PX149519	PX045233
.052	PX151046	PX053702	PX150994	PX149519	PX045233
1/16"	PX151047	PX053706	PX150995	PX149520	PX045233
5/64"	PX151048	PX053704	PX150995	PX149520	PX045233
3/32"	PX151049	PX053703	PX150996	PX149521	PX045233
7/64"	PX151050	PX053705	PX150996	PX149521	PX045233

"V" KNURLED		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.035	PX151061	PX132958	PX150993	PX149518	PX045233
.045	PX151062	PX132957	PX150994	PX149519	PX045233
.052	PX151063	PX132956	PX150994	PX149519	PX045233
1/16"	PX151064	PX132955	PX150995	PX149520	PX045233
.068 - .072	PX151065	PX132959	PX150995	PX149520	PX045233
5/64"	PX151066	PX132960	PX150995	PX149520	PX045233
3/32"	PX151067	PX132961	PX150996	PX149521	PX045233
7/64"	PX151068	PX132962	PX150996	PX149521	PX045233
1/8"	PX151069	PX132963	PX150997	PX149522	PX045233
5/32"		PX193700			

"V" GROOVE KITS		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.023/.025	PX151024	PX087130	PX150993	PX149518	PX045233
.030	PX151025	PX053695	PX150993	PX149518	PX045233
.035	PX151026	PX053700	PX150993	PX149518	PX045233
.040	PX161190	PX053696	PX150994	PX149519	PX045233
.045	PX151027	PX053697	PX150994	PX149519	PX045233
.052	PX151028	PX053698	PX150994	PX149519	PX045233
1/16"	PX151029	PX053699	PX150995	PX149520	PX045233

"U" GROOVE KITS		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.035	PX151036	PX072000	PX150993	PX149518	PX045233
.045	PX151037	PX053701	PX150994	PX149519	PX045233
.052	PX151038	PX053702	PX150994	PX149519	PX045233
1/16"	PX151039	PX053706	PX150995	PX149520	PX045233
5/64"	PX151040	PX053704	PX150995	PX149520	PX045233
3/32"	PX151041	PX053703	PX150996	PX149521	PX045233
7/64"	PX151042	PX053705	PX150996	PX149521	PX045233

"V" KNURLED		KIT PARTS			
Wire Size	Kit No	Drive Roll	Inlet Guide	Intermediate Guide	Anti-Wear Guide
.035	PX151052	PX132958	PX150993	PX149518	PX045233
.045	PX151053	PX132957	PX150994	PX149519	PX045233
.052	PX151054	PX132956	PX150994	PX149519	PX045233
1/16"	PX151055	PX132955	PX150995	PX149520	PX045233
.068 - .072	PX151056	PX132959	PX150995	PX149520	PX045233
5/64"	PX151057	PX132960	PX150995	PX149520	PX045233
3/32"	PX151058	PX132961	PX150996	PX149521	PX045233
7/64"	PX151059	PX132962	PX150996	PX149521	PX045233
1/8"	PX151060	PX132963	PX150997	PX149522	PX045233
5/32"		PX193700			

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"V" Knurled: Used for hard-shelled cored wires.



Optional anti-wear guide 221030



INDEPENDENT WHOLESALE WELDING SUPPLY

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