



PROFAX

1150 SELF SHIELD FLUX CORE GUN

PROFAX NO	LINCOLN PART NO	WIRE SIZES
1150-10'	K115-1	5/64", 3/32", 7/64" and .120 Set up for LN7, LN8, LN9, and LN25
1150-15'	K115-2	
1150-10MLR		For use with Miller® voltage sensing feeders
1150-15MLR		
1150-10LP		For use on Lincoln® LN25 Pro with K1500-2 receiver bushing
1150-15LP		

450 AMP



***Specify wire size when ordering**

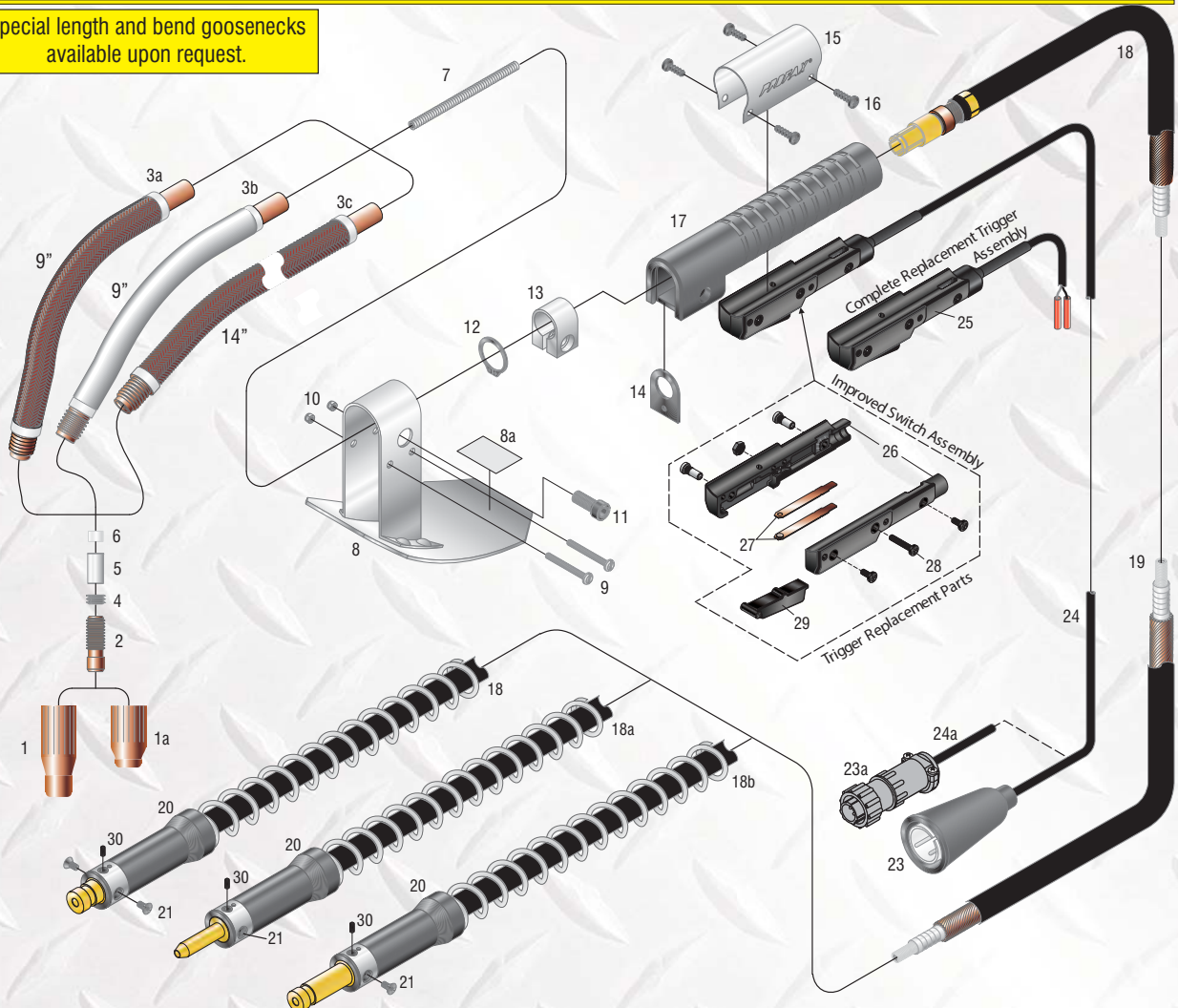
STANDARD FEATURES

- Economical replacement components including liner
- 450 amps / 60% duty cycle
- Wide variety of wire sizes
- Easy field repair
- Adapter kits available for most models of feeders

The 1150 Gun will run 5/64", 3/32", 7/64" and .120 wire. It comes setup for use with the LN-7, LN-8, LN-9 and LN-25 wire feeders. Adapter kits are available for Miller® and Hobart® voltage sensing feeders.

NOTE For best operation all 1150 flux core guns for 3/32" and larger wire sizes will be shipped with the 13-443-25 25° gooseneck.

Special length and bend goosenecks available upon request.



Adapter Kits

PROFAX NO	DESCRIPTION	PROFAX NO	DESCRIPTION
AEC-1000MLR	Miller® adapter kit for converting your standard 1150 guns to fit Miller® feeders	AEC-1000HOB	Hobart® adapter kit for converting your standard 1150 guns to fit Hefty® feeders



INDEPENDENT WHOLESALE WELDING SUPPLY

Ph: 02 8834 2400 Fax: 02 8834 2498 Email: iwws@iwws.net Website: www.iwws.net

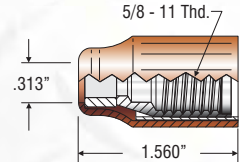
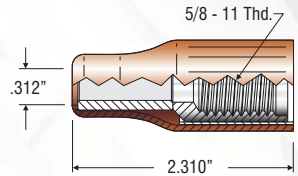
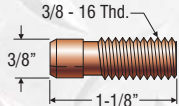


1150 SELF SHIELD FLUX CORE GUN

NQ	PROFAX NO	DESCRIPTION	NQ	PX NO	DESCRIPTION		
1	11-450	Insulated nozzle 2 3/4" stickout (standard)	13	14-572	Clamp		
1A	11-455	Insulated nozzle 2" stickout	14	14-819	Spatter shield		
2	12-873	Contact tip 1/16"	15	14-297	Switch housing clamp		
	12-874	Contact tip .068	16	126SS	Screw for switch housing clamp (4 req'd)		
	12-875	Contact tip .072	17	14-340	Handle		
	12-876	Contact tip 5/64"	18	15-410	Conductor cable assembly 10' (Lincoln® Direct)		
	12-877	Contact tip 3/32"		15-415	Conductor cable assembly 15' (Lincoln® Direct)		
	12-878	Contact tip 7/64"		18a	15-410M	Conductor cable assembly 10' (Miller® Direct)	
	12-880	Contact tip .120-1/8"		15-415M	Conductor cable assembly 15' (Miller® Direct)		
3A	13-441	45° Gooseneck 1/16"-5/64" - 9"	18b	15-410LP	Conductor cable assembly 10' (LN25 PRO® Direct)		
	13-443	45° Gooseneck 3/32"-1/8" - 9"		15-415LP	Conductor cable assembly 15' (LN25 PRO® Direct)		
	13-443-25	25° Gooseneck 3/32"-1/8" - 9" (standard)		19	INCLUDES		
	13-484	82° Gooseneck 1/16"-5/64" - 9"			15-140	Replacement liner 10', 1/16"-5/64"	I.D. .156 O.D. .300
	13-486	82° Gooseneck 3/32"-1/8" - 9"			15-145	Replacement liner 15', 1/16"-5/64"	.156 .300
3B	13-441J	45° Jacketed gooseneck 1/16"-5/64" - 9"	15-150	Replacement liner 10', 3/32"-1/8"	.180 .300		
	13-443J	45° Jacketed gooseneck 3/32"-1/8" - 9"	15-160	Replacement liner 15', 3/32"-1/8"	.180 .300		
	13-443-25J	25° Jacketed gooseneck 3/32"-1/8" - 9"	20	15-531	Insulator sleeve w/spring		
	13-484J	82° Jacketed gooseneck 1/16"-5/64" - 9"	21	18-881	Flat head cap screw #8-32 x 3/8" (2 req'd)		
	13-486J	82° Jacketed gooseneck 3/32"-1/8" - 9"	23	16-052	Trigger plug Lincoln®		
3C	13-443-14	5° Straight gooseneck 14"	23a	079878	Trigger plug Miller®		
	13-443-14J	5° Jacketed gooseneck 14"	24	16-910	New style assembly 10' (Lincoln® Direct)		
		INCLUDES	16-915	New style assembly 15' (Lincoln® Direct)			
4	18-965	Liner locking screw 3/8"-16	24a	16-910M	New style assembly 10' (Miller® Direct)		
5	18-960	Steel insert	16-915M	New style assembly 15' (Miller® Direct)			
6	18-912	Ceramic insert .120	25	16-500	Complete trigger assembly (New Style)		
	18-932	Ceramic insert 3/32"	26	16-501	Trigger housing (both halves) (New Style)		
7	13-633	Replacement gooseneck liner 3/32"-1/8"	27	16-502	Contact set (New Style)		
	13-641	Use 13-633	28	16-503	Screw set (6 pieces) (New Style)		
	13-624	Replacement gooseneck liner 1/16"-5/64"	29	16-504	Trigger (New Style)		
8	14-269	Heat shield assembly	30	18-628	Socket head screw #8-32 x 7/16"		
		INCLUDES					
8A	14-270	Caution decal					
9	18-780	Round head screw #8-32 x 1.50 (2 req'd)					
10	18-781	Hex cap nut #8-32 (2 req'd)					
11	14-222	Socket head cap screw					
12	18-480	Retaining ring					

See page 99 for more details on goosenecks.

PROFAX NO	DESCRIPTION	TIP I.D.	PROFAX NO	DESCRIPTION
12-873	Contact tip 1/16"	.078	11-450	Insulated nozzle 2-3/4" stickout
12-874	Contact tip .068	.083		
12-875	Contact tip .072	.087		
12-876	Contact tip 5/64"	.093		
12-877	Contact tip 3/32"	.109		
12-878	Contact tip 7/64"	.125		
12-880	Contact tip .120-1/8"	.140		
			11-455	Insulated nozzle 2" stickout

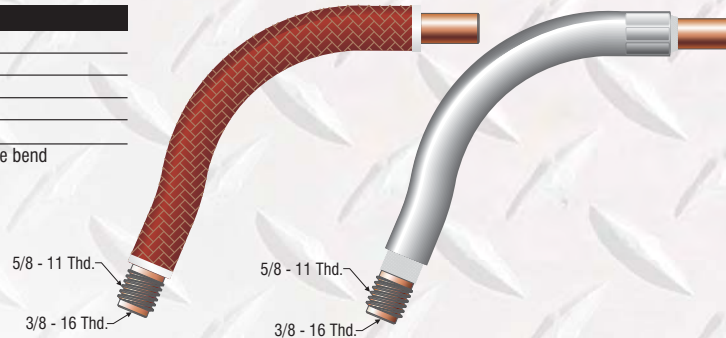




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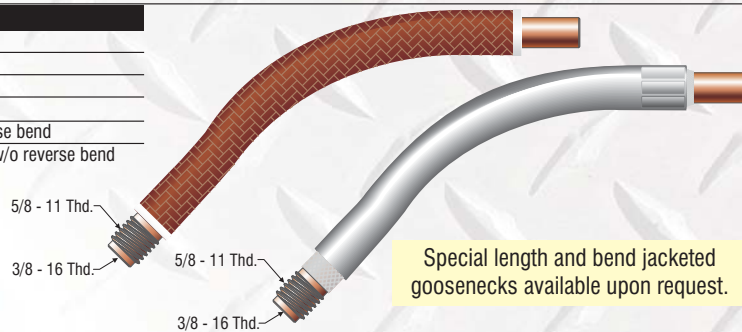
PROFAX NO	DESCRIPTION
13-484	82° gooseneck 9" 1/16" - 5/64"
13-484J	82° jacketed gooseneck 9" 1/16" - 5/64"
13-486	82° gooseneck 9" 3/32"
13-486J	82° jacketed gooseneck 9" 3/32"
13-486SB	82° gooseneck 9" 3/32" w/o reverse bend
13-486SBJ	82° jacketed gooseneck 9" 3/32" w/o reverse bend

Used on 1150



PROFAX NO	DESCRIPTION
13-441	45° gooseneck 9" 1/16" - 5/64"
13-441J	45° jacketed gooseneck 9" 1/16" - 5/64"
13-443	45° gooseneck 9" 3/32" - 1/8"
13-443J	45° jacketed gooseneck 9" 3/32" - 1/8"
13-443SB	45° gooseneck 9" 3/32" - 1/8" w/o reverse bend
13-443SBJ	45° jacketed gooseneck 9" 3/32" - 1/8" w/o reverse bend

Used on 1150



PROFAX NO	DESCRIPTION
13-443-14	5° gooseneck 14" 3/32" - 1/8"
13-443-14J	5° jacketed gooseneck 14" 3/32" - 1/8"

Used on 1150



PROFAX NO	DESCRIPTION
13-443-25	25° gooseneck 9" 3/32" - 1/8"
13-443-25J	25° jacketed gooseneck 9" 3/32" - 1/8"

Used on 1150



Vertical Up

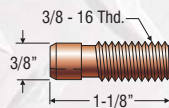
SUB ARC

NG-550 for Lincoln
Narrow Groove Welding Head

MSHOE-1



MSHOE-2



For use with contact tip series

T14157-1/16
T14157-072
T14157-5/64
T14157-3/32
T14157-7/64
T14157-120
T14157-1/8

Custom built to your specifications.

K176



Specify wire size when ordering.

Also Available:
NG-550M
for Miller®

Socket Head Screw
T10570

Nozzle Insulator
S10493-1

Nozzle Body
S10157-NG

Flux Tube Clamp
S10157-M

Nozzle Body
S10157-9EXT

Contact Tip
NG-8087-4-3/32
NG-8087-4-1/8
NG-8087-4-5/32
NG-8087-4-3/16

