

SAF ELECTRODES AND ARCFORCE TIG/MIG WIRE BREAKDOWN

Part Number	Size	Classification	Length	Ctn Size	Pkt Size
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Spezial Twin Coat - Low hydrogen stick electrodes with H8 results

W000287405	4.0mm	E7016 H8	450mm	15.6kg	5.2kg
W000287404	3.2mm			15.9kg	5.3kg
W000287403	3.2mm		350mm	12.3kg	4.1kg
W000287402	2.5mm			11.7kg	3.9kg

Safer N49 - Low hydrogen stick electrodes for general fabrication

10800756	4.0mm	E7016	350mm	12kg	4.0kg
W000288525	3.2mm			12.3kg	4.1kg
W000288524	2.5mm			11.7kg	3.9kg

Safer G 48N - General purpose stick electrodes for everyday fabrication

W000288226	4.0mm	E6013	350mm	12.9kg	4.3kg
W000288224	3.2mm			12.6kg	4.2kg
W000288223	2.5mm			12.9kg	4.3kg

Safer R600- Harfacing stick electrodes (typical 550-650 HV) and machineable welded deposit

1080020	4.0mm	EN ISO 15972-1	450mm	16.5kg	5.5kg
10800201	3.2mm				

Fluxofil 14HD - Seamless copper coated rutile type, flux cored, gas shielded MIG wire

2639154	1.6mm	E71T-1M H4	spool	16kg	16kg
2380312	1.2mm				

Aluminium TIG wire

535624	2.4mm	ER5356		Box	5kg
535632	3.2mm				
404324	2.4mm	ER4043			
404332	3.2mm				

Stainless Steel TIG wire

308L16	1.6mm	AWS A5.9 ER308L		Tube	5kg
308L24	2.4mm				
308L32	3.2mm				
309L16	1.6mm	AWS A5.9 ER309L			
309L24	2.4mm				
309L32	3.2mm				
316L16	1.6mm	AWS A5.9 ER316L			
316L24	2.4mm				
316L32	3.2mm				

Mild Steel MIG wire

70S6061	0.6mm	ER70-S		Spool	1kg
70S6081	0.8mm				
70S6125	1.2mm				5kg
70S6095	0.9mm				
70S6085	0.8mm				

Aluminium MIG wire

535692	0.9mm	ER5356		Spool	2kg
535695	0.9mm				0.5kg
5356122	1.2mm				2kg